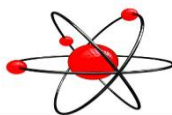




Gas Pains?  
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COMPRESSED CYLINDER  
SERVICES

T: (800) 610-4571  
F: (800) 610-4571  
sales@compcylserv.com  
www.compcylserv.com



After Hours? 24/7 Support Dial X119



## Refrigerant Recovery Cylinder DOT Recertification

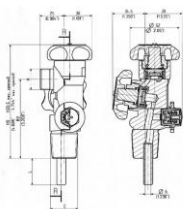
**Complete Cylinder Service: \$60.00/ Per Cylinder**

*Volume Pricing Available*

*Individual Services Available*

*Valve Service & Replacement Sold Separately*

*Eligible Recovery Cylinder Sizes 30LB - 250LB*



### Includes:

- Valve Removal
- External Cylinder Blast
- Oil Removal by Inversion Pressure & Chemical Wash
- DOT Cylinder 5-Year Recertification (Hydrostatic Test)
- Internal/ External Visual Inspection
- Recertification Stamp & DOT Results
- Powder Coat  
*IAW AHRI Guideline N 2012 Guideline for Assignment of Refrigerant Container Colors*
- Valve Installation & Sealant  
*Manufacturer Torque Specifications*
- Deep Vacuum >500 microns
- Heat Shrink Wrap Indicating Cylinder Is In Vacuum



### Why DOT Recertification?

It's the law! Cylinder recertification of refrigerant recovery cylinders is mandated by DOT PHMSA every 5-years. Failure to comply can result in fines up to \$10,000.00 per cylinder found in violation.

49 CFR §180.205

*(c) Periodic requalification of cylinders. Each cylinder bearing a DOT specification marking must be requalified and marked as specified in the Requalification Table in this subpart. Each cylinder bearing a DOT special permit number must be requalified and marked in conformance with this section and the terms of the applicable special permit. No cylinder may be filled with a hazardous material and offered for transportation in commerce unless that cylinder has been successfully requalified and marked in accordance with this subpart. A cylinder may be requalified at any time during or before the month and year that the requalification is due. However, a cylinder filled before the requalification becomes due may remain in service until it is emptied. A cylinder with a specified service life may not be refilled and offered for transportation after its authorized service life has expired.*

### Why External Cylinder Blast?

External visual inspection & powder coat preparation. A commercial blast cleaned surface, when viewed without magnification, shall be free of all visible oil, grease, dust, dirt, mill scale, rust, coating, oxides, corrosion products, and other foreign matter, except for staining as noted. Random staining shall be limited to no more than 33 percent of each unit area of surface as defined, and may consist of light shadows, slight streaks, or minor discolorations caused by stains of rust, stains of mill scale, or stains of previously applied coating.

### Why Powder Coat?

Cylinder powder coating is the superior preservation & prevention of corrosion due to the elements. The finish coat of exterior paint ensures a smooth and even cover that will be free of pits and achieve a sealed glossy surface.

### Why a Valving Machine?

Compressed Cylinder Services, Inc. uses a valving machine in order to remove and installs cylinder valves efficiently. This workhorse continues to serve users with an unprecedented record of reliability and is legendary in the cylinder maintenance workplace. Valves are installed to the manufacturer torque specifications, ensuring consistency with each valve installed.

Service Facilities	
WestAir Gases & Equipment, Inc. Facility 8025 Arjons Drive San Diego, CA 92126	DOT Cylinder Service Facility 655 Enterprise Drive Escondido, CA 92129